SIEMENS

Data sheet





SIMATIC S7-1200F, CPU 1215 FC, compact CPU, DC/DC/DC, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC; 10 DO 24 V DC; 0.5A; 2 AI 0-10 V DC, 2 AO 0-20 mA DC, Power supply: DC 20.4-28.8V DC, Program/data memory 150 KB

General information	
Product type designation	CPU 1215FC DC/DC/DC
Firmware version	V4.5
Engineering with	
Programming package	STEP 7 V17 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Load voltage L+	
Rated value (DC)	24 V
 permissible range, lower limit (DC) 	20.4 V
 permissible range, upper limit (DC) 	28.8 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
l²t	0.5 A ² ·s
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
• 24 V	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
integrated	150 kbyte
expandable	No
Load memory	
integrated	4 Mbyte
 Plug-in (SIMATIC Memory Card), max. 	with SIMATIC memory card
Backup	
• present	Yes
 maintenance-free 	Yes
without battery	Yes
CPU processing times	

for word operations, two	1.7 us: / instruction
for word operations, typ.	1.7 μs; / instruction
for floating point arithmetic, typ.	2.3 μs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	14 kbyte
Flag	TTRUSTO
• Size, max.	8 kbyte; Size of bit memory address area
Local data	
• per priority class, max.	16 kbyte; Priority class 1 (program cycle): 16 KB, priority class 2 to 26: 6 KB
Address area	
Process image	
Inputs, adjustable	1 kbyte
Outputs, adjustable	1 kbyte
	,
Hardware configuration	2 comm modules 4 signal board 0 signal assistant
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
Time of day	
Clock	
 Hardware clock (real-time) 	Yes
Backup time	480 h; Typical
Deviation per day, max.	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
 of which inputs usable for technological functions 	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
Input voltage	
Rated value (DC)	24 V
Rated value (DC)for signal "0"	5 V DC at 1 mA
Rated value (DC)for signal "0"for signal "1"	
Rated value (DC)for signal "0"	5 V DC at 1 mA
Rated value (DC)for signal "0"for signal "1"	5 V DC at 1 mA 15 V DC at 2.5 mA
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms
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 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs parameterizable for technological functions 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs parameterizable for technological functions parameterizable 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs parameterizable for technological functions parameterizable Cable length	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs parameterizable for technological functions parameterizable Cable length shielded, max. 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz 500 m; 50 m for technological functions
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs parameterizable for technological functions parameterizable Cable length shielded, max. unshielded, max. 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz
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 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs parameterizable for technological functions parameterizable Cable length shielded, max. unshielded, max. Digital outputs Number of digital outputs of which high-speed outputs 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No
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Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length shielded, max. unshielded, max. unshielded, max. of which high-speed outputs Limitation of inductive shutdown voltage to Switching capacity of the outputs	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No
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Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length shielded, max. unshielded, max. unshielded, max. of which high-speed outputs Limitation of inductive shutdown voltage to Switching capacity of the outputs with resistive load, max. on lamp load, max.	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs parameterizable for technological functions parameterizable Cable length shielded, max. unshielded, max. Digital outputs Number of digital outputs of which high-speed outputs Limitation of inductive shutdown voltage to Switching capacity of the outputs with resistive load, max. on lamp load, max. Output voltage Output voltage	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10 4; 100 kHz Pulse Train Output L+ (-48 V) 0.5 A 5 W
Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length shielded, max. unshielded, max. unshielded, max. of which high-speed outputs Limitation of inductive shutdown voltage to Switching capacity of the outputs with resistive load, max. on lamp load, max.	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10 4; 100 kHz Pulse Train Output L+ (-48 V) 0.5 A 5 W 0.1 V; with 10 kOhm load
Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs — parameterizable — at "0" to "1", min. — at "0" to "1", max. for interrupt inputs — parameterizable for technological functions — parameterizable Cable length shielded, max. unshielded, max. unshielded, max. indicate outputs Number of digital outputs of which high-speed outputs Limitation of inductive shutdown voltage to Switching capacity of the outputs with resistive load, max. on lamp load, max. Output voltage for signal "0", max. for signal "1", min.	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10 4; 100 kHz Pulse Train Output L+ (-48 V) 0.5 A 5 W
 Rated value (DC) for signal "0" for signal "1" Input delay (for rated value of input voltage) for standard inputs parameterizable at "0" to "1", min. at "0" to "1", max. for interrupt inputs parameterizable for technological functions parameterizable Cable length shielded, max. unshielded, max. Digital outputs Number of digital outputs of which high-speed outputs Limitation of inductive shutdown voltage to Switching capacity of the outputs with resistive load, max. on lamp load, max. Output voltage for signal "0", max. 	5 V DC at 1 mA 15 V DC at 2.5 mA 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four 0.2 ms 12.8 ms Yes Single phase: 3 @ 100 kHz & 3 @ 30 kHz, differential: 3 @ 80 kHz & 3 @ 30 kHz 500 m; 50 m for technological functions 300 m; for technological functions: No 10 4; 100 kHz Pulse Train Output L+ (-48 V) 0.5 A 5 W 0.1 V; with 10 kOhm load

• for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 μs
Switching frequency	100 kH=
 of the pulse outputs, with resistive load, max. Relay outputs 	100 kHz
Number of relay outputs	0
Cable length	0
shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	100 111
	0
Number of analog inputs	2
Input ranges • Voltage	Yes
Input ranges (rated values), voltages	165
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
shielded, max.	100 m; twisted and shielded
Analog outputs	
	2
Number of analog outputs Output ranges, current	4
0 to 20 mA	Yes
	Tes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	10 bit
Integration time, parameterizable	Yes
Conversion time (per channel)	625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	10 bit
Resolution with overrange (bit including sign), max. Encoder	10 bit
	10 bit
Encoder	Yes
Encoder Connectable encoders	
Encoder Connectable encoders • 2-wire sensor	
Encoder Connectable encoders • 2-wire sensor 1. Interface	Yes
Encoder Connectable encoders • 2-wire sensor 1. Interface Interface type	Yes PROFINET
Encoder Connectable encoders • 2-wire sensor 1. Interface Interface type Isolated	Yes PROFINET Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing	Yes PROFINET Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types	Yes PROFINET Yes Yes Yes Yes Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet)	Yes PROFINET Yes Yes Yes Yes Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports	Yes PROFINET Yes Yes Yes Yes Yes 2
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch	Yes PROFINET Yes Yes Yes Yes Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes Yes 2 Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes 2 Yes Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes 2 Yes Yes Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes 2 Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes 2 Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes 2 Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports Integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller	Yes PROFINET Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Transmission rate, max.	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes 2 Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Transmission rate, max. Services	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes 2 Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Transmission rate, max. Services — PG/OP communication	Yes PROFINET Yes Yes Yes Yes Yes Yes Yes 2 Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Transmission rate, max. Services — PG/OP communication — Isochronous mode	PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Transmission rate, max. Services — PG/OP communication — Isochronous mode — IRT	PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Transmission rate, max. Services — PG/OP communication — Isochronous mode — IRT — PROFIenergy	PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Transmission rate, max. Services — PG/OP communication — Isochronous mode — IRT — PROFIenergy — Prioritized startup	PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Y
Encoder Connectable encoders 2-wire sensor 1. Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server Media redundancy PROFINET IO Controller Transmission rate, max. Services — PG/OP communication — Isochronous mode — IRT — PROFIenergy	PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Y

 Number of connectable IO Devices, max. 	16
 Number of connectable IO Devices for RT, 	16
max.	
— of which in line, max.	16
 Activation/deactivation of IO Devices 	Yes
 Number of IO Devices that can be 	8
simultaneously activated/deactivated, max.	
 Updating time 	The minimum value of the update time also depends on the
	communication component set for PROFINET IO, on the number of IO devices and the quantity of configured user data.
PROFINET IO Device	devices and the quantity of configured user data.
Services	
— PG/OP communication	Vac: apprentian with TLC V/1.2 pro-colouted
	Yes; encryption with TLS V1.3 pre-selected No
— Isochronous mode	
— IRT	No Yea
— PROFlenergy	Yes
— Shared device	Yes
Number of IO Controllers with shared device,	2
max.	
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	Yes
PROFIBUS	Yes; CM 1243-5 (master) or CM 1242-5 (slave) required
OPC UA	Yes; OPC UA Server
AS-Interface	Yes; CM 1243-2 required
Protocols (Ethernet)	
• TCP/IP	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Redundancy mode	
Media redundancy	
— MRP	Yes; as MRP redundancy manager and/or MRP client
— MRPD	No
SIMATIC communication	
• S7 routing	Yes
Open IE communication	
	V
• TCP/IP	Yes
TCP/IP Data length, max.	Yes 8 kbyte
— Data length, max.	8 kbyte
— Data length, max.◆ ISO-on-TCP (RFC1006)	8 kbyte Yes
— Data length, max.◆ ISO-on-TCP (RFC1006)— Data length, max.	8 kbyte Yes 8 kbyte
— Data length, max.• ISO-on-TCP (RFC1006)— Data length, max.• UDP	8 kbyte Yes 8 kbyte Yes
 — Data length, max. • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. 	8 kbyte Yes 8 kbyte
 — Data length, max. ◆ ISO-on-TCP (RFC1006) — Data length, max. ◆ UDP — Data length, max. Web server 	8 kbyte Yes 8 kbyte Yes 1 472 byte
 — Data length, max. ◆ ISO-on-TCP (RFC1006) — Data length, max. ◆ UDP — Data length, max. Web server ◆ supported 	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites	8 kbyte Yes 8 kbyte Yes 1 472 byte
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA Runtime license required	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes: "Basic" license required
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license
— Data length, max. • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. Web server • supported • User-defined websites OPC UA • Runtime license required • OPC UA Server	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA Runtime license required	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15,
— Data length, max. • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. Web server • supported • User-defined websites OPC UA • Runtime license required • OPC UA Server — Application authentication	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— Data length, max. • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. Web server • supported • User-defined websites OPC UA • Runtime license required • OPC UA Server — Application authentication — User authentication	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
— Data length, max. • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. Web server • supported • User-defined websites OPC UA • Runtime license required • OPC UA Server — Application authentication — User authentication — Number of sessions, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10
— Data length, max. • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. Web server • supported • User-defined websites OPC UA • Runtime license required • OPC UA Server — Application authentication — User authentication — Number of sessions, max. — Number of subscriptions per session, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server Supported User-defined websites OPC UA Runtime license required OPC UA Server — Application authentication — User authentication — Number of sessions, max. — Number of subscriptions per session, max. — Sampling interval, min.	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server Supported User-defined websites OPC UA Runtime license required OPC UA Server — Application authentication — User authentication — Number of sessions, max. — Number of subscriptions per session, max. — Sampling interval, min. — Publishing interval, min.	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA Runtime license required OPC UA Server — Application authentication — User authentication — Number of sessions, max. — Number of subscriptions per session, max. — Sampling interval, min. — Publishing interval, min. — Number of server methods, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes: "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA Runtime license required OPC UA Server — Application authentication — User authentication — Number of sessions, max. — Number of subscriptions per session, max. — Sampling interval, min. — Publishing interval, min. — Number of server methods, max. — number of monitored items, recommended	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA Runtime license required OPC UA Server — Application authentication — User authentication — Number of sessions, max. — Number of subscriptions per session, max. — Sampling interval, min. — Publishing interval, min. — Number of server methods, max. — number of monitored items, recommended max.	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA Runtime license required OPC UA Server — Application authentication — User authentication — Number of sessions, max. — Number of subscriptions per session, max. — Publishing interval, min. — Publishing interval, min. — Number of server methods, max. — number of monitored items, recommended max. — Number of server interfaces, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000
 Data length, max. ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max. Web server supported User-defined websites OPC UA Runtime license required OPC UA Server Application authentication User authentication Number of sessions, max. Number of subscriptions per session, max. Sampling interval, min. Publishing interval, min. Number of server methods, max. number of monitored items, recommended max. Number of server interfaces, max. Number of nodes for user-defined server 	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000
— Data length, max. ISO-on-TCP (RFC1006) — Data length, max. UDP — Data length, max. Web server supported User-defined websites OPC UA Runtime license required OPC UA Server — Application authentication — User authentication — Number of sessions, max. — Number of subscriptions per session, max. — Publishing interval, min. — Publishing interval, min. — Number of server methods, max. — number of monitored items, recommended max. — Number of server interfaces, max.	8 kbyte Yes 8 kbyte Yes 1 472 byte Yes Yes; "Basic" license required Yes; data access (read, write, subscribe), method call, runtime license required Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 5 100 ms 200 ms 20 1 000

MODBUS	Yes
• MODBOS communication functions / header	165
S7 communication	Yes
supported as server	Yes
as server as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Number of connections	COO OTHING HOLP (OF COMMINGHICATION, GOOD GALES SIZE)
• overall	PG Connections: 4 reserved / 4 max; HMI Connections: 12 reserved /
o ovolali	18 max; S7 Connections: 8 reserved / 14 max; Open User Connections: 8 reserved / 14 max; Web Connections: 2 reserved / 30 max; OPC UA Connections: 0 reserved / 10 max; Total Connections: 34 reserved / 64 max
Test commissioning functions	
Status/control	
 Status/control variable 	Yes
 Variables 	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe),
	times, counters
Forcing	Very positive and invested as the College Coll
• Forcing	Yes; peripheral inputs/outputs (without fail-safe)
Diagnostic buffer	Voc
• present	Yes
Traces • Number of configurable Traces	2
Memory size per trace, max.	512 kbyte
	O 12 NO JIO
Interrupts/diagnostics/status information	
Diagnostics indication LED	V
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
Integrated Functions	V
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface PID controller	4; With integrated outputs Yes
Number of alarm inputs	4
Number of alarm inputs Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	100 M 12
Potential separation digital inputs	No
Potential separation digital inputsbetween the channels, in groups of	No 1
Potential separation digital outputs	1
Potential separation digital outputs Potential separation digital outputs	Yes
between the channels	No
 between the channels, in groups of 	1
EMC	
Interference immunity against discharge of static electricity • Interference immunity against discharge of static	Yes
electricity acc. to IEC 61000-4-2	100
Test voltage at air discharge	8 kV
Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
 Interference immunity on supply lines acc. to IEC 61000-4-4 	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
Interference immunity against voltage surge	· ·
Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable disturbance	
 Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 	Yes

Emission of radio interference acc. to EN 55 011	Vega Crawa 4
Limit class A, for use in industrial areas Limit class B, for use in residential areas	Yes; Group 1
 Limit class B, for use in residential areas 	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	Yes
Highest safety class achievable in safety mode	Di .
Performance level according to ISO 13849-1	PLe
SIL acc. to IEC 61508	SIL 3
Ambient conditions	
Free fall	0.2 my five times, in product analysis
Fall height, max. Ambient temperature during operation.	0.3 m; five times, in product package
Ambient temperature during operation • min.	0 °C
• max.	55 °C; Number of simultaneously activated inputs or outputs 4 or 3 (no
	adjacent points) at 60 °C horizontal or 50 °C vertical, 8 or 6 at 55 °C
	horizontal or 45 °C vertical
horizontal installation, min.	0 °C
 horizontal installation, max. 	55 °C
• vertical installation, min.	0 °C
vertical installation, max. Ambient temperature during storage /transportation.	45 °C
Ambient temperature during storage/transportation • min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
Operation, min.	795 hPa
Operation, max.	1 080 hPa
 Storage/transport, min. 	660 hPa
Storage/transport, max.	1 080 hPa
Altitude during operation relating to sea level	
 Installation altitude, min. 	-1 000 m
Installation altitude, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Relative humidity	05.07
Operation, max. Vibrations	95 %; no condensation
Vibrations Vibration resistance during operation acc. to IEC	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
60068-2-6	2 g (m/s) wall invaliding, 1 g (m/s) Diretall
 Operation, tested according to IEC 60068-2-6 	Yes
Shock testing	
 tested according to IEC 60068-2-27 	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak
Pollutant concentrations	value), duration 11 ms
Pollutant concentrations • SO2 at RH < 60% without condensation	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
	502 0.0 ppm, 1120 0.1 ppm, 111 - 00 /0 condensation-nee
configuration / header	
configuration / programming / header Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— SCL	Yes
Know-how protection	
User program protection/password protection	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
protection of confidential configuration data	Yes
 Protection level: Write protection 	Yes

 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
adjustable	Yes
Dimensions	
Width	130 mm
Height	100 mm
Height Depth	100 mm 75 mm
•	

Pobrano z: https://sterowniki-plc.net/sterownik-plc-simatic-s7-1200-1215-fc-dc-dc-dc-siemens-6es7215-1af40-0xb0